

P/N 31322 GM Non-Tilt Adapter

- Place steel cancel cam (included) on back of adapter. Secure with the two 10-32 button head screws and lock washers (included).
- Push brass tipped plunger and wire (Included) through adapter as shown.
- Install adapter to steering column per instructions provided with steering wheel.

1955-1958

- Push brass tipped plunger and wire (Included) through adapter.
- Place the existing cancel cam (Not included) on back of adapter. Secure with the two 10-32 button head screws and lock washers (included).
- Install adapter to steering column per instructions provided with steering wheel.

1959-1966

Cancel cam (Not included)

- Remove spring and cancel cam from column.
- Remove contact ring from existing cancel cam (not included).
- Remove the brass contact post and spring from the existing cancel cam and discard.
- Clip the brass plunger and spring from the supplied wire and remove the white plastic socket as well.
- Feed the modified wire through the cancel cam as shown.
- Solder the wire to the back of the contact ring and re-install the ring onto the cancel cam.
- Install modified cancel cam and spring onto column.
- Install adapter to steering column per instructions provided with steering wheel.

1967-1968

Spring (Not included)

Cancel cam (Not included)

Contact Ring (Not included)

Note; Adapter hole may need to be drilled to 3/8" for some cancel cam posts to slide through.